



Service bulletin

S.T.
18

THE BRITISH MOTOR CORPORATION (AUSTRALIA) PTY. LIMITED

FOR THE ATTENTION OF SERVICE AND PARTS MANAGERS.

BASIC TOOL KIT CONVERSION

To ensure satisfactory servicing of these new models, it will be necessary for all dealers to be equipped with the Service Tools illustrated in this bulletin.

The tools are sold as a kit at a price of £26.-.- and supplement the minimum Dealer Tool Requirements described in Service Bulletin ST8. These additional tools now complete your kit to adequately service all "A", "B4", "B6" and "C" series units.

In future, these tools plus the original minimum kit will be known as the B.M.C. Basic Tool Kit and must be held by all dealers as an obligatory requirement under the terms of their appointment.

The opportunity should now be taken to ensure that you are equipped with all the tools that were included in the original minimum kit, and to this end, we have attached an order form which should be completed and despatched without delay to Healing (Sales) Pty.Ltd., in your state capital.

Yours faithfully,

N. Prescott,
Service Manager.

TOOLS

MORRIS
MAJOR
ELITE

AUSTIN
FREEWAY

WOLSELEY
24/80.

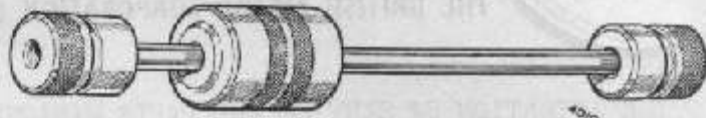
S.

16.5.62

ST18

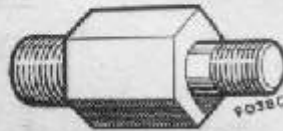
✓ 18G284 Main bearing Cap Extractor (Basic Tool)

Fits all "A", "B" & "C" series B.M.C. engines.



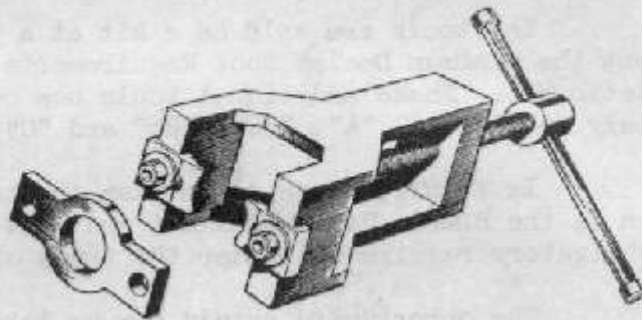
✓ 18G284A Main Bearing Cap Extractor Adaptor.

For use with 18G284.



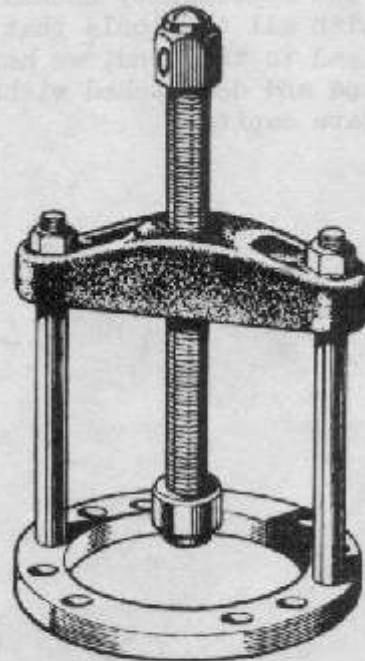
✗ 18G285 Pinion Bearing Inner Race Remover and Replacer.

Fits all "A", "B" and "C" series axle units. The jaws have been modified to fit the B6 pinion.



✓ 18G1146 Hub Extractor.

A simple extractor that will effectively remove both front and rear hubs from all "A" and "B" series vehicles.



ST18

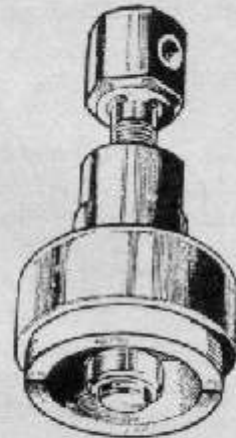
18GA34 Universal Joint Flange Holder.

This tool prevents rotation of the pinion flange when releasing or tightening the pinion nut



18GA8Z Carrier Bearing Extractor.

This tool is specially made for the Austin Freeway and Wolseley 24/80 and permits easy extraction of the inner race left behind after separation of the outer race and cage of the differential carrier bearing.



18G207A Pinion Preload Gauge Adaptor.

Used with 18G207 (instead of the original weight) to enable readings of up to 40 lb/ins to be taken.



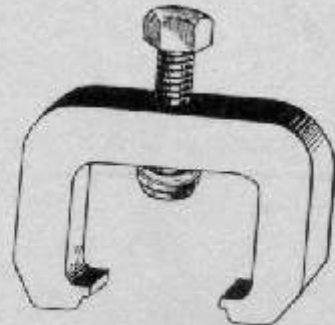
18GA468Z Inner Door Handle Removing Tool.

Required to remove the inside door and window regulator handles on Major Elite, Austin Freeway and Wolseley 24/80 models.



18GA47Z Carrier Bearing Extractor.

Especially made for the Morris Major Elite and permits easy extraction of the differential carrier bearings without causing damage to the bearing or the differential assembly.



ORDER FORM.

Dealers Business Name _____

Address _____

Dealers
Order No. _____

TO
HEALING (SALES) PTY. LTD.
STATE BRANCH.

Please supply the following B.M.C. Service Tools to complete my Basic Tool Kit.

1. ADO40, YD01 Kit.

Comprising, 18G284 Main Bearing Cap Extractor
18G284A " " " " adaptor
18G285 Pinion Bearing Remover and Replacer
18GAL46 Hub Extractor.
18GA34 Universal Joint Flange Holder
18GA8Z Carrier bearing extractor
18GA207A Pinion Preload gauge adaptor
18GA468Z Door Handle Remover
18GA47Z Carrier Bearing Extractor

Kit Price. £26. -. -. .

2. Original Minimum Kit.

18G389AB Gearbox Oilseal Extractor (A & B Series)
18G389C " " " (C Series)
18G191B Rear Axle Setting Gauge
18G207 Pinion Preload Gauge
18G313 Steering rack balljoint spanner
18G267 Rear Hub Nut spanner
18G303 " " " "
HYLO290 Shim Assortment - Differential

Kit Price. £34.19. 9

3. Body Service Tool Kit.

18G468

Kit Price. £4.17.11

NOTE.

Cross out those items not required.

Dealers Signature. _____