



# Service bulletin

C. 255

THE BRITISH MOTOR CORPORATION (AUSTRALIA) PTY. LIMITED

FOR THE ATTENTION OF SERVICE & PARTS MANAGERS

## STEERING GEAR ASSEMBLY

An improved steering gear assembly having the cam and peg angle changed from 30° to 40° and improved cam material, was introduced at the following car Serial Numbers. Freeway Saloon 6372, Station Wagon 4769, and Wolseley 24/80 6283.

To enable quick identification the new steering box is painted grey and the 40° cam and peg can only be fitted in sets to the earlier units.

| <u>Description</u>       | <u>Old Part Number</u> | <u>New Part Number</u> |
|--------------------------|------------------------|------------------------|
| Steering Gear Assembly.  | AYB 6001               | AYB 6020               |
| Cam and Tube Assembly.   | HYL 2276               | HYL 2823               |
| Rocker Shaft Assembly.   | HYL 2277               | HYL 2822               |
| Peg and Roller Assembly. | 7H6501                 | HYL 2824               |

When servicing old assemblies requiring any of the above parts, a complete set of new parts comprising cam HYL 2823 (with tube) and peg HYL 2824 (with rollers etc.) is to be fitted.

N. Prescott,  
Service Manager.

Austin  
Freeway

Station  
Wagon

Wolseley  
24/80

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