FOR THE ATTENTION OF SERVICE AND PARTS MANAGERS.

CARS.

AUSTIN

FREEWAY.

STATION

WOLSBIEY

24/80.

WAGON.

STEERING BOX.

To prevent the possibility of Oil leakage at the Steering Box end cover and stator tube assembly an improved method of sealing was introduced at the following Serial Numbers, Wolseley 24/80 2194, Austin Freeway 2700 and Station Wagon 2066.

Should it be found necessary to rectify oil leakage in the Field the following procedure should be adopted.

Remove the three set screws from the end cover and stator tube assembly allowing the end cover to be pulled out. The lower end of the steering box and end cover should be cleaned and free from oil, coat the joint surfaces with Shellac.

When replacing the end plate ensure that the ball cage and cup are correctly located and tighten the set screws evenly to prevent warping the end cover. As the top set screw protrudes into the steering box it is advisable to coat it with Shellac to prevent the possibility of oil leakage.

If the above method is unsuccessful it would be advisable to remove the steering box and replace the end cover and stator tube assembly.

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3/9/62.

Page 1 of 1

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